### 2 Label the diagrams using the prepositions in the box.

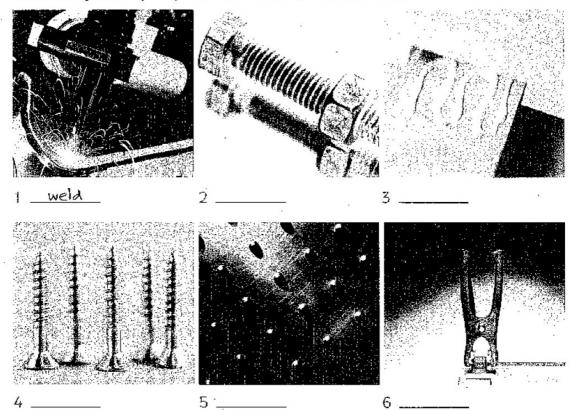
<del>above</del> adjacent to alongside around below beneath beside inside outside over underneath within

a <u>above</u>

C \_\_\_\_\_\_

8

## & Label the photos (1-6) with the words in Exercise 10b.



Match the types of connection in t	he box to the following gro	ups.						
bolting bonding connecting fixing	gluing joining riveting weldi	ng ·						
connecting	= describes any kind of c	onnection.						
= describe								
	<ul> <li>describes non-mechanical</li> </ul>	connections						
only,	e e							
Complete the following definit	ions using the types of dra	wing in the hox						
	ed view note <del>plan</del> schem							
specification elevation explou	ed view Note plan schem	acie						
	of the whole deck from the	ave						
1 A <u>plan</u> gives a view of the whole deck, from above. 2 An gives a view of all the panels, from the front.								
3 An gives a dec								
together.		·						
4 A gives a cuta	way view of the joint betwee	en two panels.						
5 A gives a simp								
6 A gives a brie	f description or a reference t	to another related						
drawing.								
7 A gives detail	ed written technical descript	ions of the panels.						
Which two types of drawing in	Exercise 2b are examples	of general						
arrangement drawings, and w								
Complete the following tak	ole using the words in t	the text in Exercise 61						
audioscript 4.3 on page 8	9.							
Name of dimension	Large dimension	Small dimension						
1 What's the?	Is it?	Is it short?						
2 What's the width ?	Is it ?	Is it narrow?						
3 What's the?	Is it high?	Is it low?						
4 What's the Hickness?	Is it?	Is it thin?						
5 What's the?	Is it deep?	Is it shallow?						
50	··							

6. 33	Complete the following definitions using the types of drawing in the box.								
		ross-section pecification	elevation	exploded view	note	<del>plan</del>	schematic		
	1 2 3								
		together. AA drawing.	gives	s a cutaway vie s a simplified r s a brief descri	epreser	itation	of a networ	k of air ducts	
٠,٠	7	Α		detailed writt					
1	WA	nich two tyl	pes or ara	wing in Exerci	Se 20 8	are exa	unbiez of 8	ellerai	

arrangement drawings, and which two are examples of detail drawings?

Read the technical advice web page and answer the following questions.

- 1 How is a superflat floor different from an ordinary concrete floor?
- 2 What accuracy can be achieved with ordinary slabs, and with superflat slabs?
- 3 What problem is described in high bay warehouses?

# Superflat Floors: FAQ



### What is a superflat floor?

Compacting and finishing the surface of wet concrete is an inherently imprecise process. For an ordinary concrete slab to be laid within tolerance, engineers can only realistically expect the surface to be finished to plus or minus 5mm. By contrast, superflat concrete floors are finished to meet extremely close tolerances, being accurate to within 1mm across their upper surface.

#### Where are superflat floors used?

Floor surfaces with extremely tight tolerances are frequently specified in warehouses where Automated Guidert Vehicles operate. Uneven floors are especially problematic in high bay warehouses, which use automated forklifts with a vertical reach of 30 metres or more. At such a height, slight variations in floor level are amplified in the form of vertical tilt, causing inaccurate manoeuvring at high level. If these variations are outside tolerance they can lead to collisions with racking elements, or cause items to bedropped from pallets.